

# Trust DS4 Ultra-fine EDM Graphite for your Toughest Jobs

*"The intricate EDM electrodes required to produce our audio speaker grills take 7+ days of machining and 30+ hours of EDM burning. We needed a graphite we can trust to withstand this demanding application. We switched to Mersen's DS4 ultra-fine EDM graphite a few years ago and it's been the best performing graphite we've used. With the DS4 material we have also seen significant savings per electrode."*

**Eric Jacobsen**  
**Hi-Tech Mold & Engineering**



## **DS4 Delivers:**

- Excellent surface finish
- Intricate detail
- Easy to machine
- Exceptionally strong
- Saves significant money

**Ask your EDM distributor for DS4!**

**MERSEN**  
*Expertise, our source of energy*

[edm.mersen.com](http://edm.mersen.com)